

Round Die Roll Threading Machine



SPECIFICATION

TWO ROLL TYPE	RTD-25	RTD-40	RTD-50	RTD-80	RTD-100	RTD-120
Max. Pitch Can Be Rolled (In Mm)	2.5	3.5	4	5	5.5	
Max. Dia Can Be Rolled In Feed (In Mm)	25	40	50	80	100	120
Max. Dia Can Be Through Feed (In Mm)	18	28	35	40	50	70
Max. Rolling Length In Feed (In Mm)	80	100	150	150	150	150
Max. Rolling Length Through Feed	Indefinite	Indefinite	Indefinite	Indefinite	Indefinite	Indefinite
Max. Outer Dia Thread Rolls (In Mm)	120	180	180	180	200	220
Spindle Dia (Bore Dia) (In Mm)	40	54	54	69.85	76.20	76.20
Max. Width Thread Rolls (In Mm)	80	100	140	150	150	150
Max. Rolling Force	8 Tons	12 Tons	15 Tons	24 Tons	30 Tons	40 Tons
Power For Roll Spindles	3 H.P. 1440 RPM	5 H.P. 1440 RPM	7.5 H.P. 1440 RPM	10 H.P. 1440 RPM	12.5 H.P. 1440 RPM	20 H.P. 1440 RPM
Power For Hydraulic Pump	2H.P./3H.P 960/1440 RPM	2H.P./3H.P 960/1440 RPM	5 H.P 960/1440 RPM	5H.P./7.5H.P 960/1440 RPM	5H.P./7.5H.P 960/1440 RPM	7.5 H.P. 960/1440 RPM

