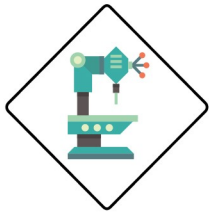
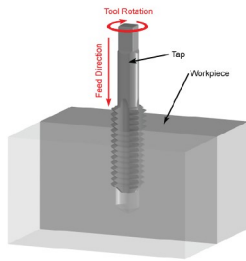


# Tapping Machine



## Salient Features

- **Machine's Clutch Cone:** Export quality liner clutch system make with use of specially processor trimonthly the clutch the liner clutch.
- **HEAD:** Made from close grained cast iron accurately bored, rime ring and honed in perfect paralyze between the column and spindle. Easy clamping device fitted for locking it on the column.
- **SPINDLE:** Made from EN8 to withstand distortion it is lanced and mounted on roller bearings.
- **TABLE:** Proportionately designed for rigidity and sufficient surface area is provided to hole down job. It can be vertically powered or can be vertically powered or raised by worm and rack raised by worm rack The slotting is provided to hold the heavy job.
- **BASE:** This is of design and provides sufficient area for heavy jobs. Slots are provided for convenient holding.



TP- 12



TP- 6

## SPECIFICATION

Specification	TP12	TP6
Tapping Machine Capacity	12 mm.	6 mm.
Drilling Capacity	8 mm.	3 mm.
Spindle Travel/Table travel (6 mm.)	75 mm.	60 mm.
Distance Spindle to Column	140 mm.	80 mm.
Distance between chuck to base	450 mm.	190 mm.
Distance between chuck to work table	380 mm.	Movable
Size of base Plate-L x B	480 x 350 mm.	370 x 250 mm.
Size of Work Table-L x B	190 x 220 mm.	150 x 150 mm.
Diameter of Column	74 mm.	47 mm.
V-Belt (Inside)	inside A-71	-
V-Belt for Motor (Outside)	A-25	A-36
No. of Spindle Speeds	3	3
Forwards Speeds Range	350 / 620 / 1100	480 / 750 / 1400
Reverse Speeds Range	420 / 745 / 1315	480 / 750 / 1401
Motor Single phase or three phase	0.75/1 H.P. 1440 R.P.M.	0.25 H.P. 1440 R.P.M.
Overall Height	1245 mm.	650 mm.
Overall Width	370 mm.	270 mm.
Overall front to back	600 mm.	540 mm.
Weight approx	120 Kg.	50 Kg.

