

Automatic Stirrup Bending Machine



Model	ASB 1
Max Towing Speed	45 m / min
Bend Diameter Single	φ4- φ8 mm
Straighten Diameter Single	φ4- φ10 mm
Length Accuracy	+ 1 mm
Output	2500 pcs / h
Process Pieces	1
Motor Power	9 Kw
Weight	600 kg
Size	3500*1640*1190mm

Automatic Stirrup Bending Machine



Model	ASB2 4-10 CNC	ASB2 4-10 CNC	ASB4 4-12A CNC
Single round wire diameter	φ4-10mm	φ4-13mm	φ4-13mm
Double round wire diameter	φ4-8mm	φ4-10mm	φ4-10mm
Single ribbed wire diameter	φ4-8mm	φ4-10mm	φ4-12mm
Double ribbed wire diameter	φ4-6mm	φ4-8mm	φ4-10mm
Max bending angle	180°	180°	180°
Central mandrel diameter	φ20-30mm	φ20-30mm	φ20-30mm
Max pulling speed	100m/min	100m/min	110m/min
Max bending speed	1800pics/h	1840pics/h	1840pics/h
2 Servo motor	11kw+7.5kw	13kw+7.5kw	18kw+7.5kw
1 Brake motor	4kw	4kw	4kw
1 motor for air pump	4kw	4kw	4kw
Voltage	380V/415V	380V/415V	380V/415V
Average electric power consumption	5kw/h	5kw/h	5kw/h
Working environment temperature	'-5-40°C	'-5-40°C	'-5-40°C
Overall size	3500×950×2000mm	3500×1000×2150mm	3500×1000×2150mm
Gross weight	2.35T	2.5T	2.55T