

# CNC PIPE PUNCHING MACHINE



## Application



## SPECIFICATION

ITEM	DATA
Size	Single line, Double line
Processing category set :	Single punch, not equidistant punching, equidistant punching rotary 360 degree ( can be customized )
Diameter and thickness of punching processing :	$\Phi 50 \times t 3$ --- $\Phi 40 \times t 12\text{mm}$
Processing of pipe diameter ( can be customized )	square tube : $20 \times 20$ --- $120 \times 120\text{mm}$
	rectangular tube : $15 \times 30$ --- $60 \times 120\text{mm}$
	angle iron : $30 \times 30$ --- $120 \times 120\text{mm}$
	channel iron : $25 \times 50$ --- $120 \times 120\text{mm}$
Punching hole distance :	0.1mm - 11900mm
Punching speed :	0.8-1.5 second/ per hole, max 180mm stroke.
Maximum punching distance :	12000mm ( can be customized )
Standard length of processing :	12000mm ( can be customized )
Transmiss parts :	flock and pinion drive, ball screw drive
Ram pressure :	5T --- 60T
Punching hole method	Oil pressure
Power	380V 50HZ